

# Manual of entity doll

## Sex Doll Introduction

Silicone doll is a new type of environmentally friendly polymer material synthesis (TPE), which has been treated with high temperature and harmlessness. The built-in metal frame keeps it from deforming for a long time. Can pose in various poses within a certain range. The product complies with the relevant national safety and environmental protection standards and can be used with confidence.

Thermoplastic elastomer TPE (Thermoplastic Elastomer) is a material with high elasticity, high strength, high resilience of rubber, and the characteristics of injection molding. It is environmentally friendly, non-toxic and safe, has a wide range of hardness, excellent colorability, soft touch, weather resistance, fatigue resistance and temperature resistance, and superior processing performance.

**Product name:** physical doll, TPE more body model

**Product use:** adult products, collections, photography, clothing models, media publicity, medical teaching models.

**Main materials:** TPE, white oil, industrial alcohol, stainless steel metal frame, metal screw, interface, glass fiber reinforced plastic liner.

**Size description:** The height of the doll may have an error of 1-5 cm due to different measurement methods, which is within the normal range.

Please ask the manufacturer's customer service for the repair video, installation video, and skeleton activity range video to avoid damage caused by improper operation.

**Function:** Non-smart dolls with a size of 100 cm or more have the function of three intercourse (vaginal sex, oral sex, anal sex) It is recommended to wear a condom.

## 1. Doll Voice

### Touch pronunciation

Tactile pronunciation function: The sound is produced by a tactile chip. There are built-in contacts in the sensitive parts of the body. When touched and pulled, the chip automatically emits different sounds.

1. The default position for vocalization is three-point touch position, two breasts and vagina. More tactile bits can be customized.
2. There are ordinary groaning version and dialogue version. The groaning version will make different groans when touching sensitive parts.
3. In the dialogue version, there will be a moan when you touch sensitive parts, and there will be an intelligent voice when you turn on the phone. When the groaning stops, you can ask a fixed question, and the doll will answer a fixed answer. The dialogue is available in Chinese and English, and the language can be selected when using it for the first time. (With switch description and text)
4. When the voice power supply is empty, can use the USB charger to charge it.

## 2. Heating the doll

The heating doll adopts 24V or 48V direct current, and the whole body of the doll is coiled by electric heating wire. The principle of resistance heating greatly reduces the harm to personal safety and ensures the heating effect of the doll.

The matching power adapter can be connected to 110V~240V voltage, which is suitable for most countries, and the heating power is between 100W and 120W.

The adapter power connector is automatically heated after being plugged into the power connector on the back of the doll (no switch required). Because of the slow thermal conductivity of the TPE material, the temperature is transferred from the inside

It takes about 20-60 minutes to reach the surface of the skin (the specific time varies depending on the season and region), and the continuous heating time should not exceed one hour to avoid aging of the doll material. It is better to cover with blankets or quilts when heating. The temperature is according to personal preference. If the temperature is enough, please cut off the power in time (it is recommended that the temperature is not too high, and the skin surface temperature is about 35 degrees)

## Precautions!!!

1. There must be a special person guarding it when heating to prevent the temperature control device from being out of control and causing bad consequences!
2. The doll's supporting power adapter and the back power plug interface are not waterproof, please do not contact with water!
3. Although this product is heated by a voltage of 24V or 48V, it cannot completely avoid harm to the human body, so it is prohibited to use it during the heating process.
4. When plugging in the power supply, a slight electric spark may be generated due to the contact of the plug interface. This is a normal phenomenon and will not cause harm to the human body.

### 5. Power adapter instructions:

Before powering on the power supply, check whether the voltage of the connected power supply is consistent with the input voltage to avoid damage to the power supply after powering on.

Before using the power supply, the AC line of the power supply must be connected to the ground wire and placed in a well-ventilated place.

## 3. Operating instructions for constant temperature heating

### 1. Heating principle

The doll frame is wound by a heating wire to achieve uniform and efficient heating. The AC power is converted into DC heating through the power supply and heating stabilizer.



### 2. Heating equipment: transformer charger.

### 3. Heating method:

1. As shown in the figure, plug in the charger on the back of the doll, and the doll must lie flat and heated (otherwise it will be unevenly heated, locally burned, etc.)

2. Check whether the light of the charger is on. If the light is on, the heating is in progress.

3. After charging for about 10 minutes, the skin temperature of the doll rises slightly. Continue heating. After heating for 20-60 minutes, check with a thermostat. Usually small dolls only need to be heated for about 20 minutes.

4. After charging is complete, unplug the charger and the doll can be used normally.

5. The smaller the doll, the shorter the heating time, so when the doll is heating, must take care the doll to avoid the doll heating for too long and scalding the doll.



Wiring port on the back



Charging posture (lying down)

## 4. Common heating problems

1. The heating does not work, it has been heating but the body temperature of the doll has not changed?

Answer: If the heating is not working, first confirm whether it is in the heating state, and check whether the heating charger light is blue. If the charger light is no color, it means no heating.

2. During the heating process, do you always need to be watched by the side?

Answer: yes, And To be safe, check whether the heating is normal every half an hour.

3. During the heating process, the skin temperature of the chest and buttocks is lower than other parts?

Answer: This is a normal phenomenon and is related to the thickness of the material. The thicker the material, the less obvious the heat conduction. For example, where the material is thicker, such as buttocks and breasts, heating may not be obvious.

4. The heating temperature is too high and the doll will melt?

Answer: During the heating process, the doll must lie flat, not sitting and heating, the joints are easy to wrap around. And the part with thin material may melt.

When heating, it is must to be watched by someone nearby. After heating is completed, turn off the power in time to stop heating.

## 5. Cleaning Doll

**1. Ordinary cleaning method:** Ordinary non-smart dolls are suitable for bathing with water at 40 degrees Celsius. Shower gel, soap, washing powder, and detergent can all be cleaned. If you encounter stubborn stains, you can

use cleansing oil or ask the factory for white oil to wipe.

**2.Cleaning precautions:** Water must not enter the neck joint, otherwise it will cause rust, which will affect the use and appearance. The vagina and anus should be rinsed repeatedly with the disposable cleaner, that provided by the manufacturer. There is a waterproof ball deep in the vagina, which is fixed to the screw It may fall off after over-rinsing. If it falls off accidentally, dry the vagina and reattach it.

**3.The cleaning method for the heating type:** cleaning is the same as above, and it is forbidden to clean the speaker part and the charging interface, to prevent the circuit from damp and short circuit.

## 6.Nursing doll

The dolls should be took a bath every 10 to 20 days on average. After bathing, apply talcum powder to prevent the oil from cracking. Pressing one side for a long time will cause indentation. Put the pressure side up and let it recover after a few days.

## 7.Precautions

1. It is forbidden to bend limbs or sitting upfor a long time, Please store the doll lying flat when not in use.

It isforbidden to store it upright.

2.The non-standing model is forbidden to stand. The non-standing model will cause the heel skeleton to pierce the skin and leak out of the skin.

3..Due to the particularity of the material, it is easy to be dyed, so it is forbidden to wear dark clothes. The dyeing cream can only handle light dyeing, and it is difficult to completely remove large area dyeing.

4.It is forbidden to rinse the vagina with a water jet.

5.It is forbidden to clean the face on a large area. When the face is stained, use a cotton swab to apply cleansing oil and scrub slowly.

6.It is forbidden to touch the skin with knives and other sharp objects to prevent scratches.

7.It is forbidden to burn in a fire. Keep away from fire sources and avoid direct sunlight. This material is flammable.

8.It is prohibited to use 84 disinfectant and alcohol lamp strong irritating liquid for disinfection and cleaning.

9.People with allergies should test the product materials, talcum powder, cosmetics, etc. before use. People who are allergic to this material are prohibited from using it.

10. If her eyes look different in size, you can adjust the eyeballs by hand. (Pushing in will make the eyes look smaller, and pulling them out will make the eyes look bigger.)

11. When buy a wig by yourself, please try to choose a white intranet when purchasing.

## **8.Repair method:**

If it breaks accidentally, please clean the wound surface first and then dry it, and then use a toothpick to dip a small amount of glue to cover the wound surface, because the glue has a slight corrosive effect on the material, and the one-time amount of too much tends to be more serious. In case of accidental corrosion or serious damage, please contact the manufacturer for repair. (If you contact the manufacturer before repairing, you need to repair the instructional video)

## **9.After-sale warranty**

1.The product is a special product and does not support unreasonable return and exchange. For any reason, the used product will not be returned or exchanged. After signing for overnight, it will be deemed to have been used. In case of special reasons , Please contact the manufacturer's customer service in time.

2.The attribute of TPE products is that they have a slight smell, which can fade away with time after ventilation. The smell problem is not a quality problem.

3. The intelligent entity doll (heating pronunciation model) is not a robot, it only has a simple sound, heat, and does not have other functions.

4.The product is easy to dye. Dyeing caused by wearing dark clothes or wigs is not a quality reason.

5.TPE is a special material. The indentation caused by transportation and use is not a quality reason.

6.Product damage caused by not reading the manual, using non-standing as standing, out of the range of joint motion, etc. is not a quality cause.